

### **CNPJ: 49.563.117/0001-72** METALÚRGICA CONVENÇÃO DE ITU LTDA.

#### Telefones: (11) 4013-7223

### AV. SETE QUEDAS, 1.028 - VILA PADRE BENTO | ITU/SP - BRASIL

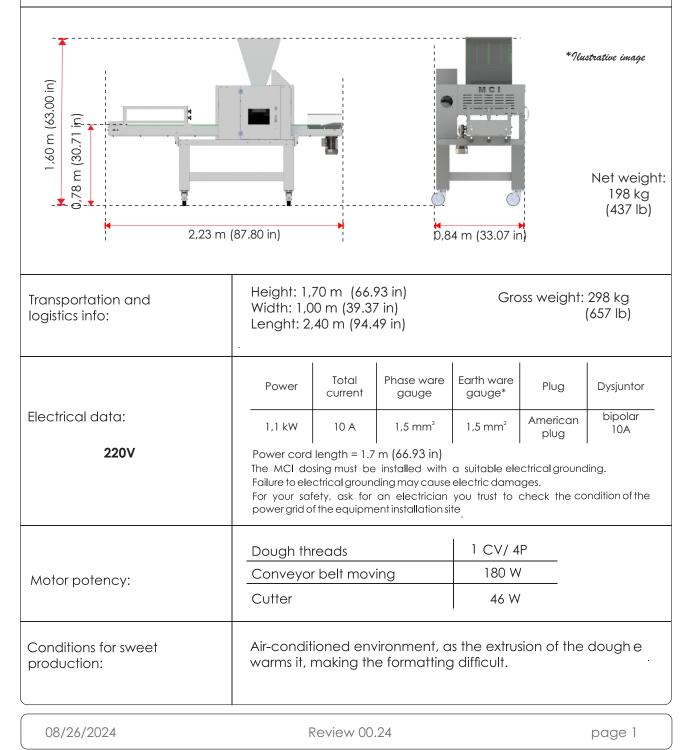
**CODE 52368** 



Description:

Multi Pratic automatic dosing machine, dose products with varied consistencies such as cookies, cheese bread, cornstarch cookies. It has a roller system and accessories that provide product diversification, uniformity in the dosage, productivity, economy, and operational safety to your business.

It has a aligning system, allowing the product to fall down aligned on the trays. The M3 Dosing Machine makes your process easy, with your products ready to be baked or frozen.





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efones: (11) 4013-7223	AV. SETE QUEDAS, 1.028 - VILA PADRE BENTO   ITU/SP - B				
	15.000 units/ hour Variable according to dough sensity for each cutter block or from 400* kg (882 lb) to 800**kg (1764 lb) of product/h				
Productive capacity:	* productivity achieved with Ø25 mm (0.98 in) cutting blocks, item 5 on the next page, 20,000 pieces/h of 20g (0.71 oz). ** productivity achieved with Ø60 mm (2.36 in) blocks, item 10 on the next page, 8,000 pieces/h of 100g (3.53 oz). Important: depending on the fluidity of the mass and the size of the product, it can vary from 5 to 10 grams (0.18 to 0.35 oz).				
Volumetric capacity:	The volume of the bucket is 50 kg (110 lb) of product. The volumetric capacity is variable according to the density of the dough.				
Trays or shapes: (do not part of the equipment)	Tray dimensions: 400mm (15.75 in) wide x 600mm (23.62 in) lon x 10 to 25 mm (0.39 to 0.98 in) edge. The trays must have tabs facing inwards for stacking them in the magazine. For products to be frozen, such as cheese bread, nylon trays of 6 to 8 mm (0.24 to 0.31 in) thick are recommended. For products to be baked, stainless steel trays are recommended, not aluminum. ** Curved or wrinkled trays may not be detected by the sense causing dosing errors in the tray.				
Tray compartment:	7 stainless steel trays, 25 mm (0.98 in) edge or 25 nylon trays, 6 mm (0.24 in) thick				
Accessory:	*9lustrative image with Ø30 mm cutter block The equipment comes with a ruler and three formats to choose				
	from (corresponds to 6 cutting blocks) To choose the desired format, see availability on the next page.				
Electric panel:	Easy handling digital panel				
Conformidade T22 SEGURANÇA NO TRABALHO	The M3 Dosing has safety features that fully comply with the Work Safety Regulatory Standard, Nr12, including fixed guards, moving guards, and interconnected devices, to ensure operator safety for prevention of accidents.				
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options



### Telefones: (11) 4013-7223 AV. SETE QUEDAS, 1.028 - VILA PADRE BENTO | ITU/SP - BRASIL

FORMATS with **CUTTER BLOCKS** (purchase options):

\* DIVERSIFY your production by purchasing extra CUTTER BLOCK

To use these **cutter block** you must purchase the corresponding ruler.

RULER C code 49757

	code 49757					
ITEM	PRODUCT	DESCRIPTION	CODE	DRAWING	DIMENSIONS	CUTTER BLOCK
1	A C C	Double cutter block chipa 53x57x16 mm(2x) (2.08x2.24x0.63 in)	52386	02-0319-157	A = 53mm (2.08 in) B = 57mm (2.24 in) C = 16mm (0.63 in)	
2	A B	Triple cutter block chipa 58x53 mm(3x) (2.28x2.08 in)	54158	02-0319-230	A= 58mm (2.28 in) B=53mm (2.08 in)	<u>į v v v</u>
3	A	Triple cutter block chipa 58x47mm(3x) (2.28x1.85 in)	50050	02-0319-139	A= 58mm (2.28 in) B= 47mm (1.85 in)	[ÛŮŮ]
4	A B C	Cutter block chipa 60x83x23mm (1x) (2.36x3.27x0.91 in)	52387	02-0319-156	A= 60mm (2.36 in) B= 83mm (3.27 in) C= 23mm (0.91 in)	
5	A	Cutter block (5x) Ø25mm (0.98 in)	54154	02-0319-228	A= 25 mm (0.98 in)	
6	A	Cutter block (4x) Ø30mm (1.18 in)	50790	02-0319-151	A= 30 mm (1.18 in)	$\overset{\circ}{\underset{\circ}{\bigcirc}}\overset{\circ}{\underset{\circ}{\bigcirc}}\overset{\circ}{\underset{\circ}{\bigcirc}}\overset{\circ}{\underset{\circ}{\bigcirc}}$
7	A	Cutter block (4x)Ø34mm (1.34 in)	54194	02-0319-233	A= 34 mm (1.34 in)	$\bigcirc \bigcirc $
8	A	Cutter block (3x) Ø47mm (1.85 in)	54192	02-0319-232	A= 47 mm (1.85 in)	
9	A	Cutter block (3x)Ø48mm (1.89 in)	55070	02-0319-256	A= 48 mm (1.89 in)	
10	A	Cutter block (2x)Ø60mm (2.36 in)	50787	02-0319-153	A= 60mm (2.36 in)	

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FORMATS with **CUTTER BLOCKS** (purchase options):

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ITEM	PRODUCT	DESCRIPTION	CODE	DRAWING	DIMENSIONS	CUTTER BLOCK
10		Cutter block (2x) Ø52mm (2.04 in)	50789	02-0319-152	A= 52 mm (2.04 in)	
11		Cutter block (2x)Ø53mm (2.09 in)	54155	02-0319-227	A= 53 mm (2.09 in)	
12	A	Cutter block (2x) Ø57mm (2.24 in)	54156	02-0319-229	A= 57 mm (2.24 in)	
13	A B	Cutter block toothpick - left 140x35 mm (1x) (5.51x1.38 in)	54157	02-0319-231	A= 140 mm (5.51 in) B= 35 mm (1.38 in)	
14	A B	Cutter block toothpick - left 170x25mm (1x) (6.69x1.38 in)	52382	02-0319-154	A=170 mm (6.69 in) B= 25 mm (1.38 in)	
15	A	Cutter block toothpick - right 170x25mm (1x) (6.69x1.38 in)	52383	02-0319-158	A=170 mm (6.69 in) B= 25 mm (1.38 in)	
16	A B	Cutter block toothpick - right 85x15mm (2x) (3.34x0.60 in)	52385	02-0319-155	A= 85 mm (3.34 in) B= 15 mm (0.60 in)	

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